## **FURNACE CONFIGURATION**

CUSTOMER			Date
FURNACE MODEL	LCI LA-306	RTC LA-306	
Serial Number		Job / Orde	er Nbr
BASE EQUIPMENT			
Power	Standard	High Power	
Voltage 208 Vac, 1 Ø	220 Vac, 1 Ø	230 Vac, 1 Ø	240 Vac, 1 Ø
208 Vac, 3 Ø	220 Vac, 3 Ø	380 Vac, 3 Ø	415 Vac, 3 Ø
Belt Speed, Units	1-20 inches/min	3-50 cm/min	25-500 mm/min
(Optional Speed)	2-40 inches/min	5-100 cm/min	50-1000 mm/mir
Product Clearance (height)	50 mm (2 in.), std	25 mm (1 in.)	100 mm (4 in.)
Process Gas Arrangement			
Single Gas	CDA	Nitrogen	Other
Dual Gas, Gas 1	CDA	Nitrogen	Other
Dual Gas, Gas 2	Forming Gas	Nitrogen	Other
CONFIGURATION AND OPTIONAL EQUIPMENT			
AFR Air Filter / Trap / Regula	lator	MA Moisture Analyzer	
BNV Belt, HiTemp Nichrome	e-V	OA Oxygen Analyzer	
CB-1 Circuit Breaker		OSS Sampling System	
CB-3 Circuit Breaker, 3-Phas	RTL Right to Left Belt Travel		
CE European Certification	n Certification SENSLAS Product Alert, Laser		ert, Laser
CXE Load Extension (inches)		SSP Sample Port(s)	
CXX Unload Extension (inches)		UCD Ultrasonic Cleaner/Dryer	
GSM Supply Gas Mixing System		UPS Uninterruptable Power Supply	
HC Hermetic Chamber	Hermetic Chamber		
IE Intermediate Exhaust Eductor			
LFI Line Interference Filter			
LTR Left to Right Belt Travel (standard)			
FLOWMETER SETTINGS	Installed	Settings	Low Oxygen
Entrance Baffle	0-100 Lpm	<u> </u>	_
Zone 1	0-100 Lpm		
Zone 2 & 3	0-100 Lpm	<u> </u>	
Transition Tunnel	0-100 Lpm	<u> </u>	
Lamp Seals	0-100 Lpm		
Cooling	0-100 Lpm		
TOTAL INFLOW			
SUBTRACT EXCESS FLOW* =			
DIVIDE BY EDUCTOR MULTIPLIER =		R = 15	15
Stack	0-10 Lpm	=	

676-170306

<sup>\*</sup> POSITIVE FURNACE: Vent excess gas flow through entrance and exit to produce a low moisure / O2 atmosphere.

NEGATIVE FURNACE: To assure volatiles do not excape into the room, enter ADD excess flow (pulls room air into furnace).